

Inspection Report Summary

Department:	Green Sand Molding
Machine:	3230 Green Sand Molding #4054
Pass / Fail:	0 % Passed / 0 % Failed
Time to Audit:	1 minutes
Auditor:	Peter Pauls
Inspected Date:	Aug 13, 2026

Inspection Report

Facility: Winkler

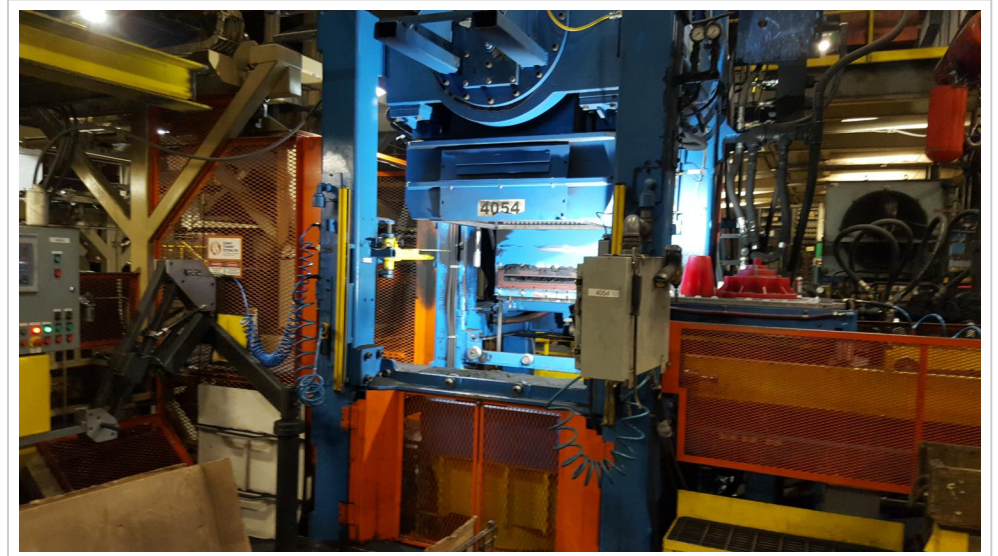
Department: Green Sand Molding

Machine: 3230 Green Sand Molding #4054

Model Number: N/A

Manufacturer: Beardsley & Piper

Serial Number: 4054



Machine Specific

Activity/Tasks	Hazards	Corrective Action	Pass/Fail	Severity	Exposure	Avoidance	Total	Current Safeguards	Recommended Improvements
Point of Operation	Crush in actuating tables and sliding die.			3	2	2	PR1 12	Fixed barrier across bottom and light curtain across front of machine.	
Point of Operation	Crush in actuating tables and sliding die.			3	2	2	PR1 12	Light Curtain, Fixed Barriers	
Third Party Protection	Crush in actuating table - access from rear			3	2	2	PR1 12	Perimeter Fence	
Power Transmission	Crush in actuating parts			3	2	2	PR1 12	Fixed guarding	

#	Question	Corrective Action	Pass/Fail
1.	Safe Work Procedure posted?		
2.	Are all Emergency Stops clearly marked and functioning properly?		

Department Specific

#	Question	Corrective Action	Pass/Fail
1.	Are Emergency Exits clear and unobstructed?		
2.	Are Emergency Exits clearly identified?		
3.	Are Fire Extinguishers/Fire Control Equipment clearly visible and identified?		
4.	Have the Fire Extinguishers/Fire Control Equipment been recently inspected?		
5.	Are the Eyewash Stations working and clean, and unobstructed?		
6.	Are all the sprinkler heads in your location unobstructed?		
7.	Is Access to the Electrical Panels clear and unobstructed?		
8.	Are carts in good condition?		
9.	Is the lighting all functioning properly and adequate for the area?		
10.	Are noise levels adequate with PPE, any high impulse or continual noise?		
11.	Is the temperature in the area comfortable to work in?		
12.	Are all air quality systems working (dust, fumes or vapour present)?		
13.	Is the housekeeping (floor and work surfaces) sufficient for the area?		
14.	Are the employees using their PPE?		
15.	Are all controlled substances labelled in accordance with GHS standards?		

Signatures (capture on paper after printing): _____