

Inspection Report Summary

Department: Green Sand Molding

Machine: 1620 Green Sand Molding #4053

Pass / Fail: 95% Passed / 5% Failed

Time to Conduct Audit: 4 minutes

Auditor: Willi Fast

Inspected Date: Oct 08, 2024

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Machine: 1620 Green Sand Molding #4053

Model Number: N/A

Manufacturer: Beardsley & Piper

Serial Number: 4053

	Activity Task	Hazard	Sev	Exp	Avd	Total	Current Safeguards	Corrective Action	WO Num	Assigned to
1	Point of Operation	Crush in actuating tables.	3	2	2	PR1 12	Fixed guard across bottom of machine - can reach through openings at side. Light curtain across front of machine.	Pass		
2	Point of Operation	Crush in actuating tables.	3	2	2	PR1 12	Light Curtain, Fixed Barriers	Pass		
3	Point of Operation	Crush in actuating tables.	3	2	2	PR1 12	Light Curtain, Fixed Barriers	Pass		
4	Third Party Protection	Crush in actuating tables - access from rear	3	2	2	PR1 12	Perimeter Fence	Pass		

5	Power Transmission	Crush in actuating parts.	3	2	2	PR1 12	Fixed Barriers	Pass		
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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	Safe Work Procedure posted?		Pass		
2	Are all Emergency Stops clearly marked and functioning properly?		Pass		

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	Are Emergency Exits clear and unobstructed?	Need to keep the exit doors clear.	Fail		
2	Are Emergency Exits clearly identified?		Pass		
3	Are Fire Extinguishers/Fire Control Equipment clearly visible and identified?		Pass		
4	Have the Fire Extinguishers/Fire Control Equipment been recently inspected?		Pass		
5	Are the Eyewash Stations working and clean, and unobstructed?		Pass		

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
6	Are all the sprinkler heads in your location unobstructed?		N/A		
7	Is Access to the Electrical Panels clear and unobstructed?		Pass		
8	Are carts in good condition?		Pass		
9	Is the lighting all functioning properly and adequate for the area?		Pass		
10	Are noise levels adequate with PPE, any high impulse or continual noise?		Pass		

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11	Is the temperature in the area comfortable to work in?		Pass		
12	Are all air quality systems working (dust, fumes or vapour present)?		Pass		
13	Is the housekeeping (floor and work surfaces) sufficient for the area?		Pass		
14	Are the employees using their PPE?		Pass		
15	Are all controlled substances labelled in accordance with GHS standards?		Pass		