

Inspection Report Summary

Department: Welding

Machine: Robot WC 555 (M132)

Pass / Fail: 100% Passed / 0% Failed

Time to Conduct Audit: 2 minutes

Auditor: Jon Kilcullen

Inspected Date: Sep 09, 2024

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Department: Welding

Machine: Robot WC 555 (M132)

Model Number: PB2400M974

Manufacturer: ABB

Serial Number: 24-05781

	Activity Task	Hazard	Sev	Exp	Avd	Total	Current Safeguards	Corrective Action	WO Num	Assigned to
1	Point of Operation	Struck by robot. Burn or flash by welder.	2	1	2	PR2 4	Interlocked fence across front. Light curtain at front.	Pass		
2	Point of Operation	Struck by robot. Burn or flash by welder.	2	1	2	PR2 4	Interlocked fence across front. Light curtain at front.	Pass		
3	Third Party Protection	Struck by robot, burn or flash by welder	2	1	2	PR2 4	Moveable barrier	Pass		
4	Power Transmission	Entanglement or crush by moving parts	2	1	2	PR2 4	Barrier guards	Pass		
5	Other Hazards	Pinch in moveable clamp	2	1	2	PR2 4	None	Pass		

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Model Number: PB2400M974
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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	Safe Work Procedure posted?		Pass		
2	Are all Emergency Stops clearly marked and functioning properly?		Pass		

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	Are Emergency Exits clear and unobstructed?		N/A		
2	Are Emergency Exits clearly identified?		N/A		
3	Are Fire Extinguishers/Fire Control Equipment clearly visible and identified?		Pass		
4	Have the Fire Extinguishers/Fire Control Equipment been recently inspected?		Pass		
5	Are the Eyewash Stations working and clean, and unobstructed?		Pass		

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
6	Are all the sprinkler heads in your location unobstructed?		Pass		
7	Is Access to the Electrical Panels clear and unobstructed?		Pass		
8	Are carts in good condition?		Pass		
9	Is the lighting all functioning properly and adequate for the area?		Pass		
10	Are noise levels adequate with PPE, any high impulse or continual noise?		Pass		

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11	Is the temperature in the area comfortable to work in?		Pass		
12	Are all air quality systems working (dust, fumes or vapour present)?		Pass		
13	Is the housekeeping (floor and work surfaces) sufficient for the area?		Pass		
14	Are the employees using their PPE?		Pass		
15	Are all controlled substances labelled in accordance with GHS standards?		Pass		

Initials	General Manager	Production Manager	Supervisor 	Employee
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