Inspection Report Summary

Department: Robot Cell
Machine: CRANE-15-JIB

Pass / Fail: 100% Passed / 0% Failed
Time to Conduct Audit: 0 minutes
Auditor: Randy Rickard
Inspected Date: Sep 23, 2024

Inspection Report

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Model Number:
Manufacturer: Custom Castings
Serial Number:

	Activity Task	Hazard	Sev	Exp	Avd	Total	Current Safeguards	Corrective Action	WO Num	Assigned to
1	Apply rigging to the load	Hot mold, Heavy rigging, sharp edges	1	1	1	PR4 1	Training			
2	Lift load	Load falling, hitting and crushing, and/or equipment failure.	3	1	2	PR1 6	Overhead crane training and practical evaluation. Pre-use Inspection of crane and rigging.			

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	Safe Work Procedure posted?		Pass		
2	Are all Emergency Stops clearly marked and functioning properly?		Pass		

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	The floors are clear of debris, loose material and trip hazards.		Pass		
2	The floors are not slippery or wet and there are no spills.		Pass		
3	Floors around furnaces and equipment are in good condition.		Pass		
4	Aisle are clear, no obstructions.		Pass		
5	Exits are clear and functioning.		Pass		

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6	Fire extinguishers are clear of obstruction and are inspected regularly.		N\A		
7	Fire blanket(s) are in their holders and instructions are legible.		N\A		
8	Electrical panels have one meter clearance and are free of clutter.		N\A		
9	Chemical substances are properly labelled.		N\A		
10	Required Personal Protective Equipment (PPE) is available and being worn.		Pass		

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11	Crane(s) and/or forklift(s) in good working order. Daily inspection log up to date.		Pass		
12	All equipment in good working order with proper guarding.		Pass		
13	Compressed gas cylinders clean, stored safely and secure.		N\A		
14	Extension cords and torch hoses do not pose a tripping hazard.		N\A		
15	There are no leaks; (oil, gas, water or compressed air).		N\A		

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16	Storage shelves and are in good condition and are loaded only to capacity.		N\A		
17	HVAC and exhaust system in working order and being used.		Pass		

Initials	General Manager	Production Manager	Supervisor	Employee