

Inspection Report

Auditor: Randy Rickard
Inspected Date: Oct 11, 2023

Department: Sand Core Cell
Machine: SF-10 Core Machine
Model Number: SF-10
Manufacturer: Beardsley & Piper
Serial Number:

	Activity Task	Hazard	Sev	Exp	Avd	Total	Current Safeguards	Corrective Action	WO Num	Assigned to
1	Open Mold	Crush, Entanglement - contact with moving parts	2	2	2	PR1 8	Two Hand Controls			
2	Walk Around	Crush, Entanglement-contact with power transmission, mold	2	2	2	PR1 8	None			
3	Fill Sand	Struck by- accidental restart	2	2	2	PR1 8	Operator Controls at front			
4	Clean Sand	Crush, Entanglement-accidental activation	2	2	2	PR1 8	Timing and Procedure to do from rear			
5	Close Mold	Crush-contact in moving parts	2	2	2	PR1 8	Two Hand Controls			

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	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
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