Inspection Report

Pass / Fail: 100% Passed / 0% Failed
Time to Conduct Audit: 8 minutes
Auditor: Trevor Ellis
Inspected Date: Apr 17, 2023

Department: Robot Cell
Machine: MPE Chop Saw
Model Number: HS141SPH
Manufacturer: Kalamazoo
Serial Number: 28162011

	Activity Task	Hazard	Sev	Exp	Avd	Total	Current Safeguards	Corrective Action	WO Num	Assigned to
1	Loading Parts	Struck by - part falls off	2	2	2	PR1 8	Small clamps	**Pass**		
2	Positioning Parts	Pinch - fingers in between	1	2	1	PR3 2	Manual Movement	**Pass**		
3	Cut Parts	Amputation-contact with blade	3	2	2	PR1 12	Adjustable Guard	**Pass**		
4	Change Blade	Amputation-contact with blade, accidental restsrr	3	2	2	PR1 12	Lockout	**Pass**		
5	Speed up. Machin	Amputation-contact with blade	3	2	2	PR1 12	None	**Pass**		

6	Cut Parts	Eyes - shavings flying	1	2	2	PR3 4	PPE	**Pass**		
7	Change Fixture	Pinch - fingers in between	1	2	1	PR3 2	Under hook safety latch	**Pass**		
8	Cut Parts	Struck by - caught part	2	2	2	PR1 8	Existing Guards	**Pass**		

Machine Specific

	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	Safe Work Procedure posted?		Pass		
2	Are all Emergency Stops clearly marked and functioning properly?		Pass		

Department Specific

	Question	Corrective Action	Pass/Fail	Work Order Number	Assigned to
1	The floors are clear of debris, loose material and trip hazards.		Pass		
2	The floors are not slippery or wet and there are no spills.		Pass		
3	Floors around furnaces and equipment are in good condition.		Pass		
4	Aisle are clear, no obstructions.		Pass		
5	Exits are clear and functioning.		Pass		
6	Fire extinguishers are clear of obstruction and are inspected regularly.		Pass		

7	Fire blanket(s) are in their holders and instructions are legible.		Pass		
8	Electrical panels have one meter clearance and are free of clutter.		Pass		
9	Chemical substances are properly labelled.		Pass		
10	Required Personal Protective Equipment (PPE) is available and being worn.		Pass		
11	Crane(s) and/or forklift(s) in good working order. Daily inspection log up to date.		Pass		
12	All equipment in good working order with proper guarding.		Pass		
13	Compressed gas cylinders clean, stored safely and secure.		Pass		
14	Extension cords and torch hoses do not pose a tripping hazard.		Pass		

15	There are no leaks; (oil, gas, water or compressed air).		Pass		
16	Storage shelves and are in good condition and are loaded only to capacity.		Pass		
17	HVAC and exhaust system in working order and being used.		Pass		

Initials	General Manager	Production Manager	Supervisor	Employee